



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4917-315
Job Sheet 185777



Part No: D4917-315

Job Qty: 12 ea

Part Name: Placard, Max Load



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/1/18

Job Tracking No:

Due Date: 11/9/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV B IPP REV:A 13.12.31 NEW ISSUE DD VERF:RQ

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	12 pcs		11/9/18	0.00	0.00	Purchasing		NOV 07 2018
110	Packaging	12 pcs		11/9/18	0.00	0.00	Packaging2		NOV 07 2018
120	QC	12 pcs		11/9/18	0.00	0.00	QC6		61
130	Packaging	12 pcs		11/9/18	0.00	0.00	Packaging3-2	57126.88	NOV 22 2018
140	QC21-SA	12 Ea		11/9/18	0.00	0.00	QC21		NOV 22 2018

Part Op 100 - Issue P/O: 41562 P&L Printing

Descriptions: 130 - ***ONE YEAR EXPIRED DATE FROM RECEIVING: 2019-11-07

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4917-315P	Placard, Max Load	12 pcs (1 ea)	100-Purchasing	3125284

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D4917-315P	12	0	0

Part Specifications

Specifications could not be found.

Plex 11/1/18 3:17 PM dart.lavoie.chantal



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S125285



Part: D4917-315

Job No: 185777

Serial No/Batch: S125285

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/07/18



NOTES:

- NOTES:
- 1) MATERIAL: DURABLACK SHEET, 0.020 THICK
PER A-A-50271 (MIL-P-514D) OR MIL-STD-15024F, TYPE L OR MIL-STD-130N
REF DART SPEC MDOUBLE.020
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: N/A
 - 8) PART NUMBER = D4917-MAX DISTRIBUTED WEIGHT IN POUNDS (lbs) OF THE BASKET.
EXAMPLE: D4917-300 IS A BASKET WITH MAX DISTRIBUTED WEIGHT OF 300 POUNDS (lbs).
 - 9) LASER ETCH MATERIAL WITH ALL TEXT SHOWN

B	GENERAL VISION SEE REVISION A FOR DETAILS. MATERIAL WAS 3M VERNI FILM, DART LOGO AND CONTACT INFO ADDED IN ORDER TO REMOVE D2728-1 FROM BASKET LID DRAWINGS, REASON: DURABILITY		AJS	17.02.14
A	NEW ISSUE		AJS	13.06.06
REV.	DESCRIPTION		BY	DATE
DESIGN	AJS	DART Aerospace LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D4917 TITLE PLACARD, MAX LOAD		
DRAWN	AJS			
CHECKED	JMH			REV. B
MFG. APPR.	DD			SHEET 1 OF 1
APPROVED	WM			SCALE
DE APPR.	DS			NTS
DATE	17.02.14		COPYRIGHT © 2013 BY DART Aerospace LTD THIS DOCUMENT IS PRIVATE, MAY BE CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR RECOMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION OF DART Aerospace LTD.	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO041563

Supplier: PLP001-VC
P & L Printing
19226 Airport Road
Summerstown
ON
KOC 2EO Canada
Phone: 613-931-1241

PO No: PO041563

PO Date: 11/2/18

Due Date: 11/9/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: clavoie@dartaero.com

E-MAILED
NOV 02 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	185778	D4917-332P			Placard, Max Load : Various STC's As Per dwg. D4917 Rev. B	Firmed	-	11/9/18	12 pcs	0 pcs	12 pcs	\$12.00/pcs	\$144.00
2	185777	D4917-315P			Placard, Max Load : Various STC's As Per Dwg D4917 Rev. B	Firmed	-	11/9/18	12 pcs	0 pcs	12 pcs	\$12.00/pcs 61 9-89	\$144.00
Grand Total:													\$288.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 11/2/18 8:59 AM dart.lavoie.chantal

ITEM DESCRIPTION	QUANTITY	COMMENTS
D4917-332P ✓ Placard, Max Load	12 ✓	AS PER DWG D4917 Rev. B
D4917-315P ✓ Placard, Max Load	12 ✓	AS PER DWG D4917 Rev. B

DAS
61
9-89



19226 Airport Road
Summerstown, ON
K0C 2E0 Canada

Tel. 613-931-1241
Fax 613-931-2560
plprinting@bellnet.ca

CERTIFICATE OF COMPLIANCE

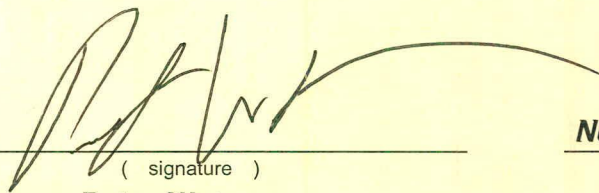
Customer : Dart Aerospace
Address : 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7

P.O. # 41563 ✓

ITEM	PART NUMBER	DRAWING REQUIREMENT	QTY
1	D4917-332P ✓	D4917 Rev. B	12 ✓
2	D4917-315P ✓	D4917 Rev. B	12 ✓

DAS
61
9-89

P & L PRINTING certifies that all items covered by this document have been inspected and conforms to or exceeds the requirements of the purchase order.


(signature)
Peter Watson

Nov 4, 2018

(date)

